



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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<p>(21) International Application Number: PCT/GB91/00330 (22) International Filing Date: 4 March 1991 (04.03.91) (30) Priority data: 9004672.3 2 March 1990 (02.03.90) GB 9005154.1 7 March 1990 (07.03.90) GB (71) Applicant (for all designated States except US): FISONS PLC [GB/GB]; Fison House, Princes Street, Ipswich IP1 1QH (GB). (72) Inventors; and (75) Inventors/Applicants (for US only) : FORTUNE, David, Harry [GB/GB]; 78 St Albans Road, Codicote, Hertfordshire SG4 8UU (GB). MOLLOY, James, Oscar [GB/GB]; 5 The Crescent, Belmont, Surrey SM2 6BP (GB). MAULE, Colin, Hugh [GB/GB]; 104 Scotland Road, Cambridge CB4 1QG (GB).</p>		<p>(74) Agent: JONES, Stephen, Anthony; E.N. Lewis and Taylor, 144 New Walk, Leicester LE1 7JA (GB). (81) Designated States: AT (European patent), BE (European patent), CH (European patent), DE (European patent), DK (European patent), ES (European patent), FR (European patent), GB (European patent), GR (European patent), IT (European patent), JP, LU (European patent), NL (European patent), SE (European patent), US. Published <i>With international search report.</i> <i>EQ to EP 0517777</i></p>
<p>(54) Title: SAMPLE CELL FOR USE IN CHEMICAL OR BIOCHEMICAL ASSAYS</p> <div data-bbox="636 1161 1292 1560" data-label="Image"> </div> <p>(57) Abstract</p> <p>A sample cell for use in the qualitative or quantitative determination of an analyte comprises a transparent block (71) which accommodates a resonant optical biosensor (72, 73, 74). Optical coupling means are formed integrally in the block (71). The optical coupling means is preferably a prism. The sample cell is preferably a disposable unit used in association with an apparatus comprising a light source and suitable detection means.</p>		

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Title: Sample Cell for use in chemical or biochemical assays

This invention relates to optical biosensors for determining analytes in solution, in particular to resonant optical biosensors.

Many devices for the automatic determination of biochemical analytes in solution have been proposed in recent years. Typically, such devices (biosensors) include a sensitised coating layer which is located in the evanescent region of a resonant field. Detection of the analyte typically utilizes optical techniques such as, for example, surface plasmon resonance, and is based on changes in the thickness and/or refractive index of the coating layer resulting from interaction of that layer with the analyte. This causes a change, eg in the angular position of the resonance.

One of the techniques which has been suggested for use in optical biosensors is frustrated total reflection. The principles of frustrated total reflection (FTR) are well-known; the technique is described, for example, by Bosacchi and Oehrle [Applied Optics (1982), 21, 2167-2173]. An FTR device for use in immunoassay is disclosed in US Patent 4,857,273 and comprises a cavity layer bounded on one side by the sample under investigation and on the other side by a spacer layer which in turn is mounted on a substrate. The substrate-spacer layer interface is irradiated with monochromatic radiation such that total reflection occurs, the associated evanescent field penetrating through the spacer

layer. If the thickness of the spacer layer is correct and the incident parallel wave vector matches one of the resonant mode propagation constants, the total reflection is frustrated and radiation is coupled into the cavity layer. The cavity layer must be composed of material which has a higher refractive index than the spacer layer and which is transparent at the wavelength of the incident radiation.

More recently, FTR biosensors have been described [see, for example, PCT Patent Application WO90/06503] in which the cavity layer is a thin film of relatively high refractive index material. Particularly in such cases it is generally desirable, for ease of handling, that the cavity layer be supported on a substrate, eg a glass chip or slide.

A problem which is encountered with devices of this kind is related to the need to couple the exciting radiation into the substrate. This is conventionally performed by mounting the substrate on a glass prism or lens to which an appropriate thin layer of index-matching coupling agent, such as oil, water or glycerol, has been applied. Such devices are disclosed in, for example, British Patent Application No. 2197065 and European Patent Application No. 305109. Clearly, for routine applications the necessity of applying such a fluid to the surface of the prism before placing the substrate in position is a considerable disadvantage which considerably increases the chances of mistakes being made in the measurement, either through misuse of the apparatus or as a result of contamination of the oil, and hence

of erroneous results being obtained. Also, the level of skill required of the operator of the device is much greater than would otherwise be the case.

We have now devised an improved form of resonant optical biosensor which overcomes or substantially mitigates the above disadvantages.

Thus according to the invention there is provided a sample cell for use in the qualitative or quantitative determination of an analyte, comprising a transparent block accommodating a resonant optical biosensor and having optical coupling means formed integrally therein.

The device according to the invention is advantageous inter alia in that positioning of the sample cell in the detection apparatus does not require the application of an index-matching agent such as oil. The ease of use of the apparatus is thereby greatly increased and the potential for errors occurring as a result of misuse correspondingly reduced. The elimination of the requirement for the use an index-matching agent is also advantageous in that such materials are commonly toxic.

It is preferred that the resonant optical biosensor be accommodated at an upper portion of the transparent block, the optical coupling means being formed integrally in a lower portion of the block. By "accommodated" is not necessarily meant that the biosensor is enclosed within the block or located in a well

therein; the biosensor may, for example, be formed on a generally flat surface of the block. Similarly, by "sample cell" is not necessarily meant a container or well which holds a sample under test; the cell could, for example have a generally flat top surface to which a drop of sample is applied.

For routine applications it is envisaged that the sample cell would be a disposable unit, the cell being easily mounted on the detection apparatus and removed and discarded after use.

The transparent block may be of any suitable material which is transparent to the incident and reflected radiation ie which shows little or no absorptivity at the wavelength(s) of the incident radiation. For ease of manufacture, the preferred transparent materials are clear plastics. Suitable such plastics materials will be readily apparent to those skilled in the art.

The resonant optical biosensor will generally comprise

- a) a cavity layer of transmissive dielectric material of refractive index n_3 ,
- b) a dielectric substrate of refractive index n_1 , and
- c) interposed between the cavity layer and the substrate, a dielectric spacer layer of refractive index n_2 ,

the arrangement being such that, when the interface between the substrate and the spacer layer is irradiated with light such that total reflection occurs, the total reflection may be frustrated by the propagation of a resonant guided mode within the cavity layer.

In this context, 'light' may include not only visible light but also wavelengths above and below this range, eg in the ultra-violet and infra-red.

Resonant propagation of a guided mode in the cavity layer will occur, for a given wavelength, at a particular angle of incidence of the exciting radiation. Thus, two basic measurement approaches are possible: scanning the angle of incidence at fixed wavelength or scanning the wavelength at a fixed angle of incidence. The former approach, using monochromatic radiation, is preferred since it allows the use of a laser source, simplifying the problem of optical collimation, and avoids dispersion effects, thereby simplifying the analysis of the results.

The angular position of the resonant effect depends on various parameters of the biosensor device, such as the refractive indices and thicknesses of the various layers. In general, it is a pre-requisite that the refractive index n_3 of the cavity layer and the refractive index n_1 of the substrate should both exceed the refractive index n_2 of the spacer layer. Also, since at least one mode must exist in the cavity to achieve resonance, the cavity layer must exceed a certain minimum thickness.

The cavity layer is preferably a thin-film of dielectric material. Suitably transmissive dielectric materials for the cavity layer include zirconium dioxide, titanium dioxide,

aluminium oxide and tantalum oxide.

The cavity layer may be prepared by known techniques, eg vacuum evaporation, sputtering, chemical vapour deposition or in-diffusion.

The dielectric spacer layer must also be suitably transmissive to the incident radiation and must have a lower refractive index than both the cavity layer and the substrate. The layer may, for example, comprise an evaporated or sputtered layer of magnesium fluoride. In this case an infra-red light injection laser may be used as light source. The light from such a source typically has a wavelength around 800 nm. Other suitable materials include lithium fluoride and silicon dioxide. Apart from the evaporation and sputtering techniques mentioned above, the spacer layer may be deposited on the substrate by a sol-gel process, or be formed by chemical reaction with the substrate.

The sol-gel process is particularly preferred where the spacer layer is of silicon dioxide.

The refractive index of the substrate (n_1) must be greater than that (n_2) of the spacer layer but the thickness of the substrate is generally not critical to the performance of the invention.

By contrast, the thickness of the cavity layer must be so chosen that resonance occurs within an appropriate range of coupling angles. The spacer layer will typically have a thickness of the

order of several hundred nanometres, say from about 200nm to 2000nm, more preferably 500 to 1500nm, eg 1000nm. The cavity layer typically has a thickness of a few tens of nanometres, say 10 to 200nm, more preferably 30 to 150nm, eg 100nm.

It is particularly preferred that the cavity layer has a thickness of 30 to 150nm and comprises a material selected from zirconium dioxide, titanium dioxide, tantalum oxide and aluminium oxide, and the spacer layer has a thickness of 500 to 1500nm and comprises a material selected from magnesium fluoride, lithium fluoride and silicon dioxide, the choice of materials being such that the refractive index of the spacer layer is less than that of the cavity layer.

Preferred materials for the cavity layer and the spacer layer are tantalum oxide and silicon dioxide respectively.

The cavity layer is generally sensitised by having biomolecules, eg specific binding partners for the analytes under test, immobilised upon it. Suitable such binding partners and methods for their immobilisation will be apparent to those skilled in the art. Each cavity layer may carry more than one sensitised area and each such area may be sensitised to the same analyte or different analytes.

One form of optical coupling means which may be formed integrally in the transparent block is a grating.

The grating may be formed in a surface of the substrate opposite to that adjacent the spacer layer, or in an additional component bonded to that surface. The grating may, for example, be formed in a thin adhesive layer affixed to that opposite surface. In this case, the substrate may constitute, or be part of, the transparent block.

Alternatively, the grating may be formed in the external surface of a separate transparent block to which the substrate is affixed. In this case, the transparent block is preferably a moulded article, eg of plastics material.

An alternative, and preferred, form of optical coupling means is a prism. The prism preferably forms part of a moulded article, eg of plastics. The prism may have any conventional form, eg triangular, trapezoidal, rectangular or hemicylindrical.

A sample well formed in the transparent block may act as a metering chamber. Ducts may be formed in the device along which sample may be conveyed to the sample well. Flow of the sample into the well may be facilitated by appropriate surface treatment, eg coating with a wetting agent.

Where the resonant optical biosensor is accommodated within or on a moulded article, the substrate of the biosensor may be a chip of, for example, glass. This is preferably bonded to the moulded article, for instance at the base of a sample well formed therein, by means of a refractive index matching adhesive or

fluid.

As an alternative, the moulded article may itself constitute the substrate of the biosensor, the spacer layer and the cavity layer being deposited directly on the surface of the moulded article. This arrangement has the advantages of simplicity of manufacture and complete elimination of any need for potentially harmful index-matching agents.

As well as accommodating the resonant optical biosensor, the moulded article may include features defining a sample well and may be appropriately shaped to facilitate handling.

In a particularly preferred embodiment the sample cell comprises a moulded transparent block upon which are coated the spacer layer and cavity layer of a resonant optical biosensor, the block fitting (eg by a snap-fit) a housing in which is formed a sample entry port, a sample chamber or duct being defined between the block and the housing.

Blocks, eg prisms, for coating with the spacer layer and the cavity layer are preferably moulded as a wafer comprising a plurality of such blocks frangibly connected at their edges. The layers are preferably applied to the surface of the wafer and the individual blocks then separated.

The sample cell according to the invention will generally form part of, or be used in association with, an apparatus comprising

a light source and suitable detection means. The sample cell may be located in an aperture in the housing of such apparatus. Suitable keying means may be provided to ensure proper positioning of the sample cell.

Any convenient source of radiation may be used as the source of the incident light but, as noted above, it is preferable to use monochromatic radiation and the most convenient source of such radiation is a laser. The choice of laser will depend inter alia on the materials used for the various layers of which some examples have already been given.

The scanning of angle may be performed either sequentially or simultaneously ie by varying the angle of incidence of a parallel beam of light or by simultaneously irradiating over a range of angles using a fan-shaped beam of light as described (in connection with surface plasmon resonance) in European Patent Application No. 0305109A. In the former case, a single-channel detector may be used which is mechanically scanned over a range of angles; in the latter case, in which a range of angles is irradiated simultaneously, it will generally be necessary to use a multi-channel detector having angular resolution.

At resonance, the incident light is coupled into the cavity layer by FTR, propagates a certain distance along the cavity layer, and couples back out (also by FTR). The propagation distance depends on the various device parameters but is typically of the order of 1 or 2mm.

In general, at resonance, the reflected light will undergo a phase change and it may be the angular position at which this phase change occurs which is detected.

Changes on the surface of the cavity layer, eg binding of antigen to immobilised antibody, cause changes in the thickness of the layer of immobilised biochemicals and hence shift the angular position of the resonance.

In some formats, there may also be a reduction in the intensity of the reflected light, eg if the immobilised species are absorbing at the wavelength of the incident radiation. In this case, this reduction in intensity may be used to monitor the binding processes.

The invention will now be described in more detail, by way of illustration only, with reference to the accompanying drawings in which:

Figure 1 is plan view of a sample cell according to the invention,

Figure 2 is an end elevation of the sample cell of Figure 1,

Figure 3 is a sectional view along III - III in Figure 1 showing the sample cell positioned within the housing of an analytical device,

Figure 4 is a view corresponding to Figure 3 of a second embodiment of sample cell according to the invention,

Figure 5 is a view corresponding to Figure 3 of a third embodiment,

Figure 6 is a view corresponding to Figure 3 of a fourth embodiment,

Figure 7 is a sectional view of a fifth embodiment in which a resonant optical biosensor is formed directly on the surface of a moulded prism which is snap-fitted to a housing, and

Figure 8 is a perspective view of a wafer used in the manufacture of the prism of Figure 7.

Referring first to Figures 1 to 3, a disposable sample cell for use in the determination of a biochemical analyte in solution comprises a moulded plastics block 1 defining a well 2 of square cross section. The block 1 is provided at one end with a handle 3 for ease of handling. As shown in Figure 3, located within the well 2 and bonded to the base of the well 2 by a layer of refractive index matching adhesive or fluid 4 is a resonant optical biosensor 5, 6, 7, 8.

The biosensor comprises a glass chip 5 approximately 10 mm square and having a thickness of approximately 1 mm. A spacer layer 6 of silicon dioxide is formed on the upper surface of the glass

chip 5 and has a thickness of approximately 700nm. Formed on the spacer layer 6 is a cavity layer 7 of zirconium dioxide (approximate thickness 40nm). The lamella structure is completed by a layer of immobilised biochemical species 8, the nature of which depends on the assay technique to be performed. The thicknesses of the various layers are shown only schematically in the various Figures, and not to scale.

As can be seen from Figures 2 and 3, the lower portion of the block 1 is formed as a trapezoidal prism 9.

In use, the sample cell is located as shown in Figure 3 in an aperture in the housing 10 of an analytical apparatus containing appropriate irradiation and detection apparatus. A beam of monochromatic radiation from a laser (not shown) is incident upon the sample cell along the line of arrow A in Figure 3. The radiation is coupled into the biosensor by the prism 9 and is totally internally reflected at the interface between the glass chip 5 and the spacer layer 6. At a particular angle of incidence, the reflection is frustrated by resonant coupling of radiation into the cavity layer 7, which has a higher refractive index than either of the layers 6, 8 below and above it and therefore acts as a resonant cavity. At this angle the reflected radiation (arrow B in Figure 3) undergoes a phase change.

The phase of the reflected radiation is monitored as a function of angle by a suitable detector (not shown) and the angle at which resonance occurs determined. After a sample containing the

analyte under test is contacted with the layer of immobilised biochemical species 8, the thickness and/or refractive index of that layer is altered, resulting in a change in the angular position of the resonance. The rate and/or extent of this change is monitored, providing a qualitative and quantitative indication of the presence of analyte in the sample.

Figure 4 shows an alternative embodiment in which the prism 49 is hemicylindrical.

In the sample cell shown in Figure 5, radiation is coupled into and out of the sample cell by means of an input grating 51 and an output grating 52, both of which are formed in the under surface of the transparent block.

Figure 6 shows a further embodiment employing gratings to couple radiation into and out of the biosensor. This embodiment differs from that of Figure 5 in that the first and second gratings 61, 62 are provided not in the underside of the block but in a layer of film 63 affixed to the underside of the glass chip 64.

Apertures 65, 66 are provided in the block below the glass chip 64 to permit entry and exit of radiation.

In the embodiment of Figure 7, a trapezoidal prism 71 is moulded from clear plastics material and is coated with a layer of silicon dioxide 72 of approximate thickness 700 nm, a layer of zirconium dioxide 73 of approximate thickness 40nm and a layer

of immobilised biochemicals 74. The layers 72, 73 constitute the spacer layer and cavity layer respectively of a resonant optical biosensor.

The coated prism 71 is snap-fitted into a plastics housing 76 in which are formed a sample entry port 77 connected to a capillary duct 78 formed between the upper surface of the coated prism 71 and the lower surface of the housing 76 which terminates at a sample trap 79. An air outlet 80 is provided in the sample trap 79.

In use, the assembled unit 71, 76 is located in an aperture in the housing of an appropriate apparatus. The lower surface of the spacer layer 72 is irradiated with a beam of monochromatic radiation from a laser (not shown), total internal reflection occurring. The angular position of the resonance is determined as described previously.

A patient's fingertip is punctured and a drop of blood expressed. The fingertip is inserted into the entry port 77 to transfer the drop of blood thereto. The blood is conducted along the duct 78 by capillary action from the entry port 77 across the surface of the coated prism 71, the excess sample being collected in the sample trap 79. The extent and/or rate of change of the angular position of resonance is monitored as described previously.

Figure 8 shows a wafer 81 of transparent prisms used in the manufacture of the block 71 of Figure 7. The wafer 81 is moulded

as a generally square assembly of 3 x 3 trapezoidal prisms frangibly connected by relatively thin connecting sections 83 such that one surface 84 of the wafer 81 is generally flat. The layers 72, 73, 74 of material forming an optical biosensor are applied successively to the flat surface 84 and the individual prisms separated and fitted into housings 76.

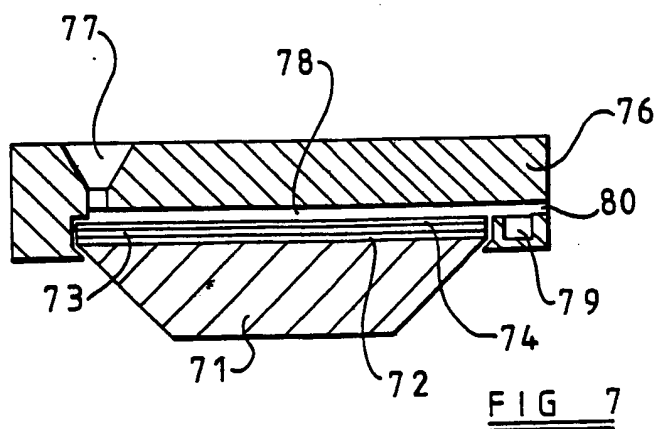
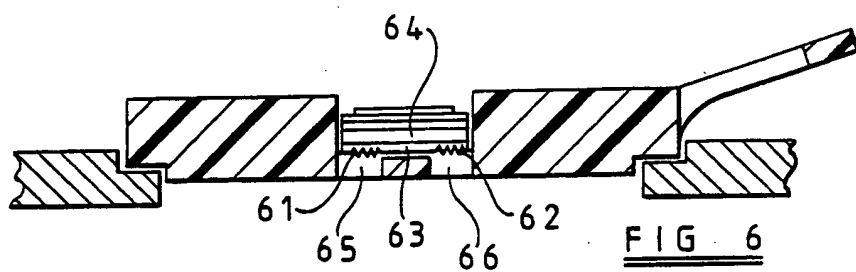
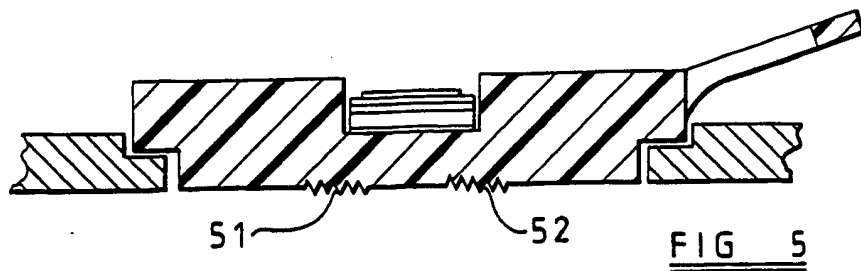
CLAIMS

1. A sample cell for use in the qualitative or quantitative determination of an analyte, comprising a transparent block accommodating a resonant optical biosensor and having optical coupling means formed integrally therein.
2. A sample cell according to claim 1, wherein the optical biosensor is accommodated at an upper portion of the block and the optical coupling means is formed integrally in a lower portion of the block.
3. A sample cell according to claim 1 or claim 2, which is a disposable unit.
4. A sample cell according to any one of the preceding claims, in which the transparent block is of clear plastics material.
5. A sample cell according to any one of the preceding claims, in which the optical biosensor comprises a thin-film cavity layer of dielectric material.
6. A sample cell according to any one of the preceding claims, in which the optical coupling means is a prism.
7. A sample cell according to any one of claims 1 to 5, in which the optical coupling means is a grating.

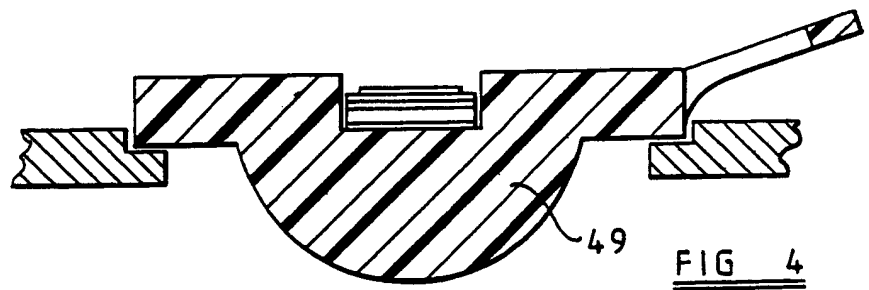
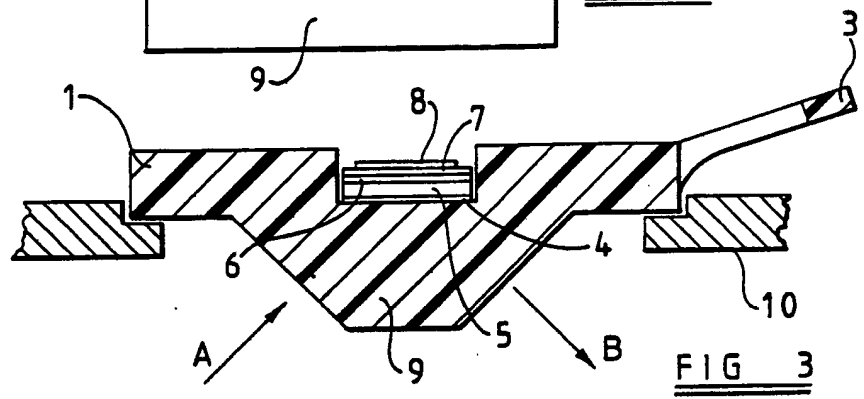
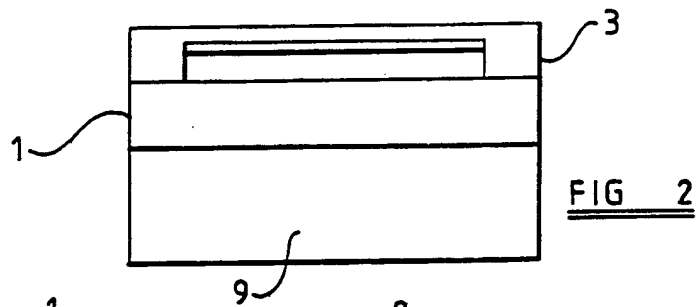
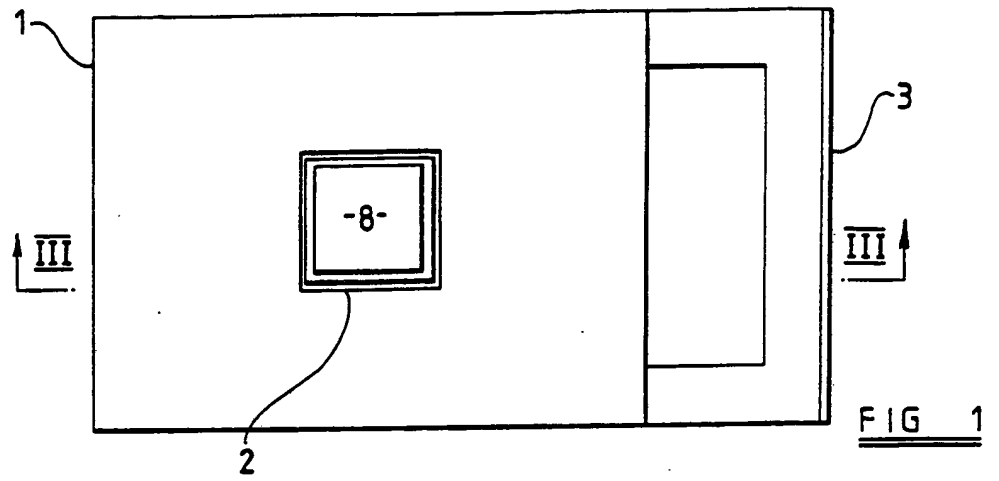
8. A sample cell according to any one of the preceding claims, in which the transparent block is, or is part of, a moulded article.
9. A sample cell according to claim 8, in which the moulded article constitutes a substrate of the optical biosensor.
10. A sample cell according to any one of the preceding claims, which comprises a moulded transparent block upon which are coated the spacer layer and cavity layer of a resonant optical biosensor, the block fitting a housing in which is formed a sample entry port, a sample chamber or duct being defined between the block and the housing.
11. A method of manufacturing a sample cell according to any one of the preceding claims, which method comprises the steps of
- a) moulding from a plastics material of refractive index n_1 a wafer comprising a plurality of transparent blocks frangibly connected at their edges,
 - b) applying a layer of dielectric material of refractive index n_2 of thickness 200 to 2000nm to the surface of the wafer, n_2 being lower than n_1 ,
 - c) applying a layer of dielectric material of refractive index n_3 , n_3 being greater than n_2 , to the same surface of the wafer, and
 - d) separating the individual transparent blocks.
12. A method according to claim 11, in which the blocks are in

the form of prisms.

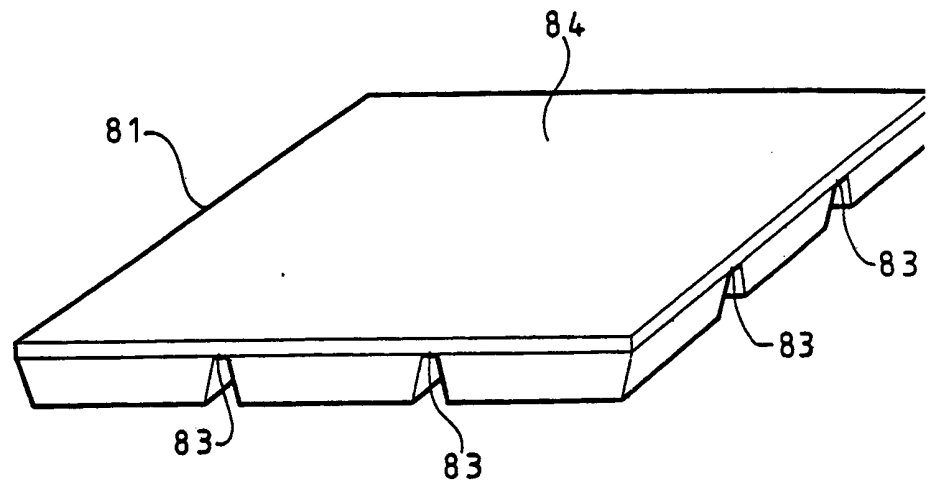
2 / 3



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3 / 3

FIG 8

INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 91/00330

I. CLASSIFICATION OF SUBJECT MATTER (If several classification symbols apply, indicate all) * According to International Patent Classification (IPC) or to both National Classification and IPC IPC ⁵ : G 01 N 21/75, G 01 N 33/543																							
II. FIELDS SEARCHED <div style="text-align: center;">Minimum Documentation Searched ⁷</div> <table style="width: 100%; border: none;"> <tr> <td style="width: 30%; border: none;">Classification System</td> <td style="border: none;">Classification Symbols</td> </tr> <tr> <td style="border: none; vertical-align: top;">IPC⁵</td> <td style="border: none; vertical-align: top;">G 01 N</td> </tr> </table> <div style="text-align: center; padding-top: 10px;">Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched ⁸</div>			Classification System	Classification Symbols	IPC ⁵	G 01 N																	
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III. DOCUMENTS CONSIDERED TO BE RELEVANT ⁹ <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%;">Category ⁹</th> <th style="width: 70%;">Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²</th> <th style="width: 20%;">Relevant to Claim No. ¹³</th> </tr> </thead> <tbody> <tr> <td style="text-align: center; vertical-align: top;">X</td> <td style="vertical-align: top;">EP, A1, 0 305 109 (AMERSHAM) 01 March 1989 (01.03.89). see fig. 2,4; column 7, lines 29-42; abstract</td> <td style="text-align: center; vertical-align: top;">1-3, 6</td> </tr> <tr> <td style="text-align: center; vertical-align: top;">Y</td> <td style="text-align: center; vertical-align: top;">---</td> <td style="text-align: center; vertical-align: top;">4, 5, 7</td> </tr> <tr> <td style="text-align: center; vertical-align: top;">Y</td> <td style="vertical-align: top;">WO, A1, 84/02 578 (COMTECH) 05 July 1984 (05.07.84), see claims 47-60.</td> <td style="text-align: center; vertical-align: top;">4, 5, 7</td> </tr> <tr> <td style="text-align: center; vertical-align: top;">A</td> <td style="vertical-align: top;">EP, A2, 0 257 955 (THORN) 02 March 1988 (02.03.88), see abstract; fig. 4-6; claim 10.</td> <td style="text-align: center; vertical-align: top;">1-11</td> </tr> <tr> <td style="text-align: center; vertical-align: top;">A</td> <td style="vertical-align: top;">US, A, 4 877 747 (STEWART) 31 October 1989 (31.10.89), see abstract; fig. 1-4.</td> <td style="text-align: center; vertical-align: top;">1-10</td> </tr> <tr> <td colspan="3" style="text-align: center; vertical-align: top;">----</td> </tr> </tbody> </table>			Category ⁹	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³	X	EP, A1, 0 305 109 (AMERSHAM) 01 March 1989 (01.03.89). see fig. 2,4; column 7, lines 29-42; abstract	1-3, 6	Y	---	4, 5, 7	Y	WO, A1, 84/02 578 (COMTECH) 05 July 1984 (05.07.84), see claims 47-60.	4, 5, 7	A	EP, A2, 0 257 955 (THORN) 02 March 1988 (02.03.88), see abstract; fig. 4-6; claim 10.	1-11	A	US, A, 4 877 747 (STEWART) 31 October 1989 (31.10.89), see abstract; fig. 1-4.	1-10	----		
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A	US, A, 4 877 747 (STEWART) 31 October 1989 (31.10.89), see abstract; fig. 1-4.	1-10																					

<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>* Special categories of cited documents: ¹⁴</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> </div> <div style="width: 45%;"> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"G" document member of the same patent family</p> </div> </div>																							
IV. CERTIFICATION <table style="width: 100%; border: none;"> <tr> <td style="width: 50%; border: none; vertical-align: top;"> Date of the Actual Completion of the International Search <div style="text-align: center;">14 May 1991</div> </td> <td style="width: 50%; border: none; vertical-align: top;"> Date of Mailing of this International Search Report <div style="text-align: center;">11.05.91</div> </td> </tr> <tr> <td style="width: 50%; border: none; vertical-align: top;"> International Searching Authority <div style="text-align: center;">EUROPEAN PATENT OFFICE</div> </td> <td style="width: 50%; border: none; vertical-align: top;"> Signature of Authorized Officer <div style="text-align: center;"> M. SOTELO </div> </td> </tr> </table>			Date of the Actual Completion of the International Search <div style="text-align: center;">14 May 1991</div>	Date of Mailing of this International Search Report <div style="text-align: center;">11.05.91</div>	International Searching Authority <div style="text-align: center;">EUROPEAN PATENT OFFICE</div>	Signature of Authorized Officer <div style="text-align: center;"> M. SOTELO </div>																	
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ANHANG
zum internationalen Recherchen-
bericht über die internationale
Patentanmeldung Nr.

ANNEX
to the International Search
Report to the International Patent
Application No.

ANNEXE
au rapport de recherche inter-
national relatif à la demande de brevet
international n°

PCT/GB91/00330 SAE 45164

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